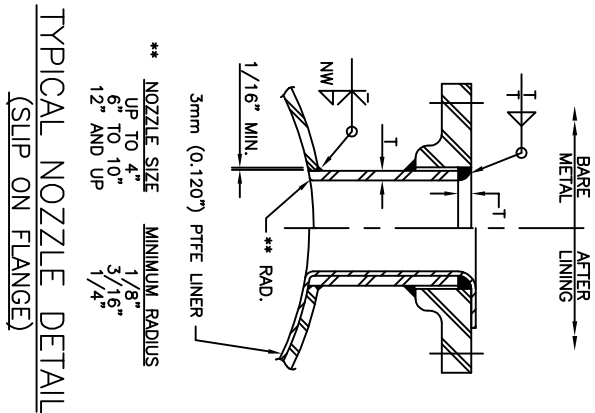
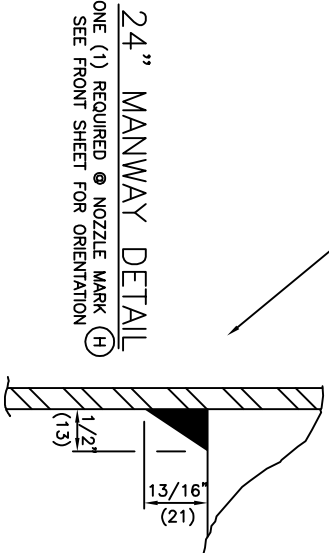
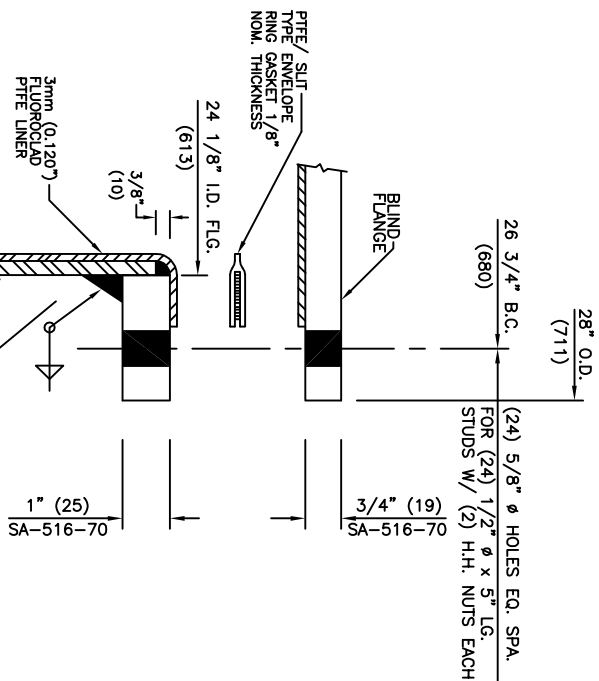
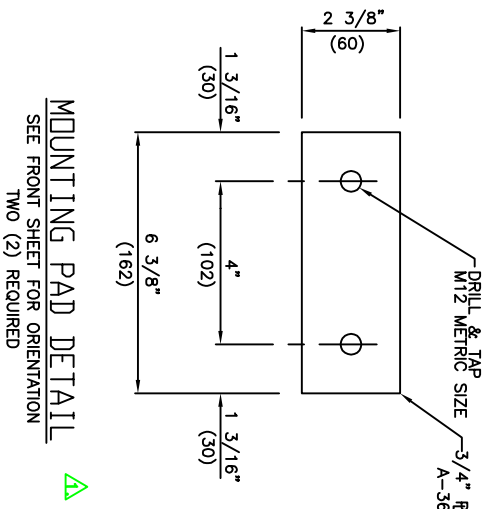


JOINT PREPARATION
* INITIAL ROOT GAP

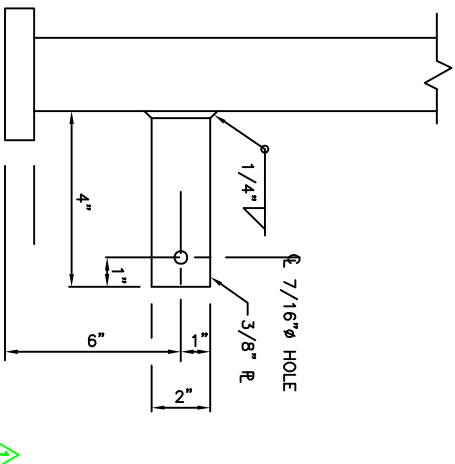
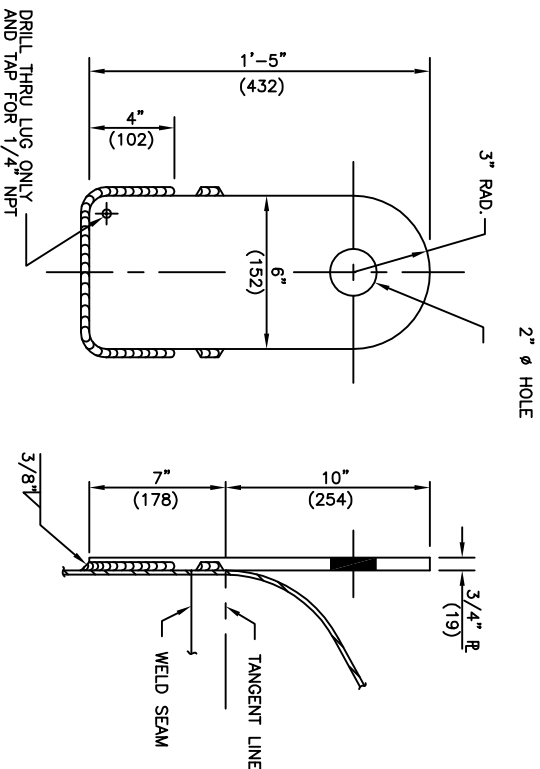
CIRCUMFERENTIAL SEAMS



JOINT PREPARATION
* INITIAL ROOT GAP

WELDING

LONGITUDINAL SEAM



CUSTOMER: N.G.C. / OLIN		P.O. No.: N05717	
CUSTOMER DWG. No.: PID-64A		ITEM No.: V6401	
PROJECT: OLIN / BELGIUM		SITE: ZWILNDRECHT, BELGIUM	
SERVICE: ME BLEND TANK		ONE (1) UNIT REQ'D.	
FABRICATED FOR NISSHIN GULF COAST HOUSTON, TEXAS.		FABRICATED BY Pro Performance Welding, Inc. HOUSTON, TEXAS.	
REVISIONS		SCALE	
Δ REVISED PER CLIENT COMMENT 01-31-97		NOT TO SCALE	
Δ		DRWN	MTH 12/20/96
Δ		CHKD	GLS 12/20/96
Δ		APPD	12/20/96
DRAWING No. : 121296C		SHEET No. : 2	of 3
		REVISION No. Δ	